



SRI VENKATESWARA

COLLEGE OF ENGINEERING AND TECHNOLOGY

Thirupachur-631203, Thiruvallur TK & DT
Approved by AICTE New Delhi & Affiliated to Anna University Chennai
(A Telugu Minority Institution)

22MECHVAC02 - CNC MACHINING AND PROGRAMMING

EVENT REPORT

Name of the Course: CNC Machining and Programming

Name of the Instructor: Dr. K. Purushothaman, Professor, SPCET

Year and Branch: III, IV – MECHANICAL ENGINEERING

Duration of Course: 35 Hrs (06.02.2023 to 11.02.2023)

SUMMARY OF THE EVENT:

The Course was inaugurated on 06.02.2023 at 8.30 am by our respectable Principal and HOD. As per the Course plan session was started and went smooth for the Remaining days. On the last day 11.02.2023 by 3.00 Pm the course was Completed Successfully.

During the Six Days of the program Students were participated with enthusiasm and they finally gained a Knowledge on “CNC Machining and Programming”

ASSESSMENT MODE:

No of Students Enrolled: 148

Scheme of Exam: Offline

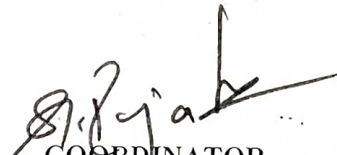
No of Students appeared: 148


No of Students Passed: 148

Date of Exam: 11.02.2023


OUTCOME:

- The students can able the control the mechanical tools and equipment in a computerized manner and they can able to learn and update to the existing technology.


COORDINATOR
(Mr.S. Rajasekar)


HOD/MECHANICAL
(Mr.M.Vinotli)




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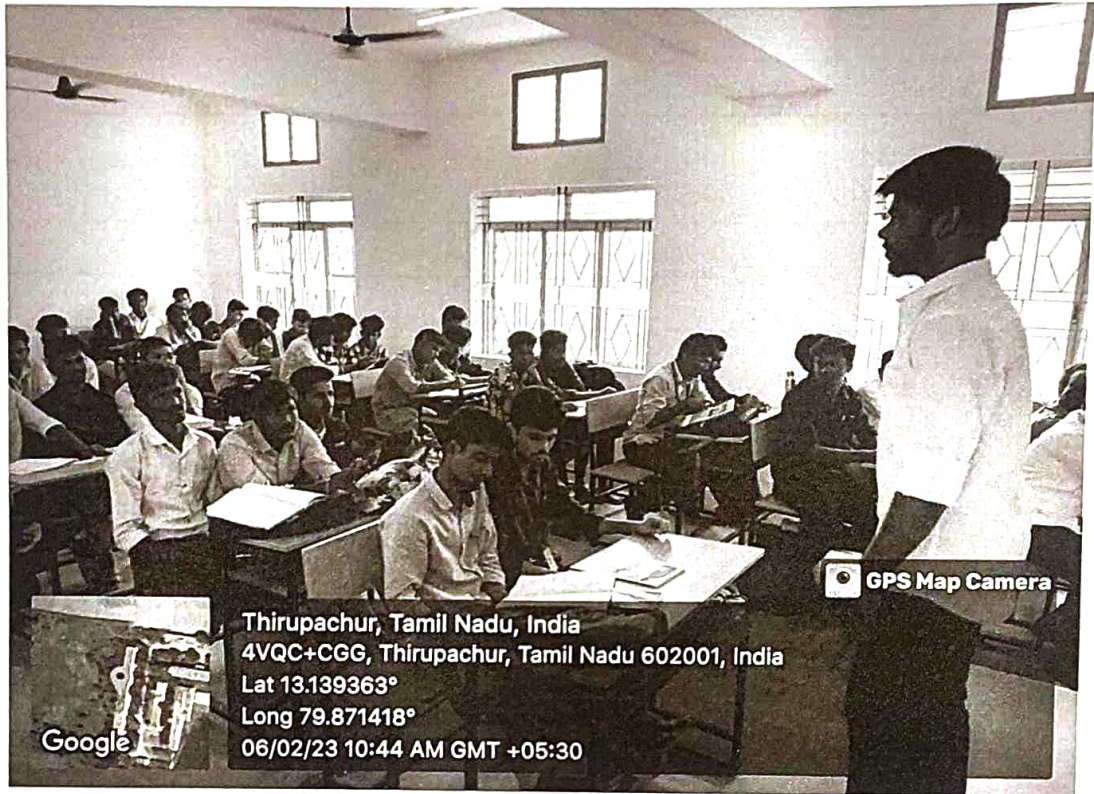


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22MECHVAC02 - CNC MACHINING AND PROGRAMMING



Thirupachur, Tamil Nadu, India
4VQC+CGG, Thirupachur, Tamil Nadu 602001, India
Lat 13.139363°
Long 79.871418°
06/02/23 10:44 AM GMT +05:30

Value Added Course on CNC Machining and Programming handled by
Dr. K. Purushothaman, Professor, SPCET




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REQUEST LETTER

From

Mr M.Vinoth
HOD /MECH
SVCET
Thirupachur.

Permitted
Palani

To

The Principal
SVCET
Thirupachur

Respected sir,

Sub: Requesting permission to conduct a 6 Days value added course on –Reg

As the Head of Mechanical Engineering Department, I would like to request your support and permission to conduct Training Program on “**CNC Machining and Programming**” in our department. There is a need that has been identified of keeping the students up to date with the new technologies. Most students would not have knowledge on this area which is not available in our curriculum. So, there is need for a there is need for this program to challenge the It and industries opportunities.

The dates for the Training program have been fixed. The Training will start on 06.02.2023 and end on 11.02.2023 (35Hrs). Will be handled by the “**Dr. K. Purushothaman**” Professor, St. Peters Engineering College. I kindly request your assistance in providing Tea and snack for the participants (students).

Please find the attached Invitation, circular to students, and a presentation highlighting the key areas that will be focused in the Training program.

Thanking You

M. Vinoth

HOD/MECHANICAL

(Mr. M.Vinoth)

Dr. S. Palani

PRINCIPAL

(Dr.S.Palani)



Dr. S. Palani

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01.02.2023

CIRCULAR

The department of Mechanical Engineering will be conducting value added course on “CNC Machining and Programming” from 06.02.2023 to 11.02.2023 (35 Hrs). It is proposed to keep the students up to date with the new technologies.

All the students are requested to participate actively, certificate will be provided for the enrolled Participants.

All the interested candidates should enroll their names to Mr.S. Rajasekar, Assistant Professor, Department of Mechanical Engineering on or before 04.02.2023

HOD/MECHANICAL

(Mr. M.Vinoth)

PRINCIPAL

(Dr.S.Palani)



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DEPARTMENT OF MECHANICAL ENGINEERING “CNC MACHINING AND PROGRAMMING”

Date : 06.02.2023 - 11.02.2023

RESOURCE PERSON

1. Dr.K.Purushothaman, Prof, St.Peter's Eng College

Mr. M. Vinoth

HOD / MECH



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Dr.S. Palani

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22MECHVAC02 - CNC MACHINING AND PROGRAMMING RESOURCE PERSON PROFILE

RESOURCE PERSON PROFILE

Name : Dr.K Purushothaman
Designation : Professor
Department : Mechanical Engineering
Organization : SPCET
Phone Number : 8056790541
Email.ID : purushoth.k@gmail.com
Qualification : ME, Ph. D
Experience : 30 Years




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22MECHVAC02 - CNC MACHINING AND PROGRAMMING COURSE CONTENT

OBJECTIVE

- To create program instructions for computers to control a machine tool.

MODULE 1: INTRODUCTION TO CNC MACHINING AND PROGRAMMING

CNC programming for lathe & milling machine using ISO codes into the CNC simulator. CNC programming for lathe and milling machines using different machining cycles into the CNC simulator. Procedures Associated with part programming, Cutting process parameter selection, Process planning issues and path planning, G & M Codes, Interpolations, Canned Cycles and Subprograms, Tool compensations. Exposure for programming and simulator of FANUC, HAAS Controls through post processors. Programming exercise. Machining of programmed exercise on CNC lathe & milling machines

MODULE 2: LATHE PLANNING

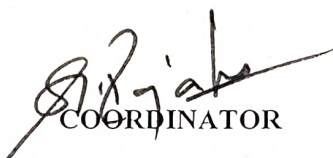
CNC programming-Lathe Plan and optimize programs for CNC turning operations. Calculate parameters like speed feed etc. and set references for the various operations. Prepare operation and operation sequence for the lathe operations like turning, grooving etc. Prepare & set CNC lathe operations and test run programmed. Execute program and inspect simple geometrical forms standard parts.

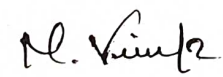
MODULE 3: MILLING PLANNING

CNC programming-Milling Plan and optimize programs for CNC Milling operations. Calculate parameters like speed feed, depth of cut etc. and set a reference for the various operations. Various methods of work process like edge finding block centre etc. Prepare & set CNC Milling operations and test run programmed. Execute program and inspect simple geometrical forms / standard part

OUTCOMES:

- Practice critical thinking and creativity that empowers them to reach their personal, academic, and professional goals.
- Apply critical thinking skills, the scientific method, and problem analysis in manufacturing.


COORDINATOR
(Mr.S. Rajasekar)


HOD/MECHANICAL
(Mr.M.Vinoth)




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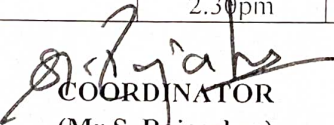
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22MECHVAC02 - CNC MACHINING AND PROGRAMMING COURSE SCHEDULE

6 Days Training Schedule CNC Machining and Programming			
Day & Date	Session & Time	Speaker Name	Session Topics
Day 1 & 06.02.2022	8.30 am to 10.30am	Dr.K.Purushothaman, Professor,SPCET	CNC programming for lathe & milling machine using ISO codes into the CNC simulator.
	10.45 am to 12.45 pm	Dr.K.Purushothaman, Professor,SPCET	CNC programming for lathe and milling machines using different machining cycles into the CNC simulator.
	1.30 pm to 3.30pm	Dr.K.Purushothaman, Professor,SPCET	Procedures Associated with part programming, Cutting process parameter selection machines
Day 2 & 07.02.2022	8.30 am to 10.30am	Dr.K.Purushothaman, Professor,SPCET	Process planning issues and path planning, G & M Codes, Interpolations,
	10.45 am to 12.45 pm	Dr.K.Purushothaman, Professor,SPCET	Canned Cycles and Subprograms, Tool compensations.
	1.30 pm to 3.30pm	Dr.K.Purushothaman, Professor,SPCET	Exposure for programming and simulator of FANUC, HAAS Controls through post processors.
Day 3 & 08.02.2022	8.30 am to 10.30am	Dr.K.Purushothaman, Professor,SPCET	Programming exercise. Machining of programmed exercise on CNC lathe & milling
	10.45 am to 12.45 pm	Dr.K.Purushothaman, Professor,SPCET	CNC programming-Lathe Plan and optimize programs for CNC turning operations.
	1.30 pm to 3.30pm	Dr.K.Purushothaman, Professor,SPCET	Calculate parameters like speed feed etc. and set references for the various operations.
Day 4 & 09.02.2022	8.30 am to 10.30am	Dr.K.Purushothaman, Professor,SPCET	Prepare operation and operation sequence for the lathe operations like turning, grooving etc.
	10.45 am to 12.45 pm	Dr.K.Purushothaman, Professor,SPCET	Prepare & set CNC lathe operations and test run programmed.
	1.30 pm to 3.30pm	Dr.K.Purushothaman, Professor,SPCET	Execute program and inspect simple geometrical forms standard parts
Day 5 & 10.02.2022	8.30 am to 10.30am	Dr.K.Purushothaman, Professor,SPCET	CNC programming-Milling Plan and optimize programs for CNC Milling operations.
	10.45 am to 12.45 pm	Dr.K.Purushothaman, Professor,SPCET	Calculate parameters like speed feed, depth of cut etc. and set a reference for the various operations.
	1.30 pm to 3.30pm	Dr.K.Purushothaman, Professor,SPCET	Various methods of work process like edge finding block center etc.
Day 6 & 11.02.2022	8.30 am to 10.30am	Dr.K.Purushothaman, Professor,SPCET	Prepare & set CNC Milling operations and test run programmed.
	10.45 am to 12.45 pm	Dr.K.Purushothaman, Professor,SPCET	Execute program and inspect simple geometrical forms / standard part
	1.30 pm to 2.30pm	Dr.K.Purushothaman, Professor,SPCET	Test and Feedback


COORDINATOR
(Mr.S. Rajasekar)


HOD/MECHANICAL
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22MECHVAC02 - CNC MACHINING AND PROGRAMMING

Course Code	22MECHVAC02
Name of the Course	CNC MACHINING AND PROGRAMMING
Duration of the Course	35 HOURS
Academic Year	2022-23
Period of the Course	06.02.2023 TO 11.02.2023

LIST OF STUDENTS ENROLLED

S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	SIGNATURE
1	III	112420114323	GOPINATH T	Gopinath
2	III	112420114324	GOWTHAM P	Gowtham
3	III	112420114325	GUNASEKAR R	Gunasekar
4	III	112420114326	GUNASEKARAN M	Gun.M
5	III	112420114327	GUNASEKARAN M	Gun.M
6	III	112420114328	HARI KRISHNAN K	Hari.K
7	III	112420114329	HARISH NARAYANAN S	Hari.S
8	III	112420114330	JACOB K	Jacob
9	III	112420114331	JAGAN S	Jagan.S
10	III	112420114332	JAISAI B	Jai.B
11	III	112420114334	JAYAPRAKASH P	J.P
12	III	112420114335	JAYAPRATHAP M	J.P.M
13	III	112420114336	KARAN G	Karan
14	III	112420114337	KARTHICK P	Karth.P
15	III	112420114338	KARTHICK R	Karth.R
16	III	112420114339	KARTHICK R	Karth
17	III	112420114340	KIRUBAIRAJ S	Kir.S
18	III	112420114341	LOGESH D	Logesh



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	SIGNATURE
19	III	112420114342	MADHAVAN MR	madhavan
20	III	112420114343	MAGESHWARAN V	megesh
21	III	112420114344	MATHAN K	mathan
22	III	112420114345	MONESH AD	monesh
23	III	112420114346	MOORTHY N	moorthy
24	III	112420114347	MURALI D	murali
25	III	112420114348	MURALI P	murali
26	III	112420114349	NAGARJUN B	nagarjun
27	III	112420114350	NANDHAKUMAR R	nandhakumar
28	III	112420114351	NANTHAGOPAL D	nanthagopal
29	III	112420114352	NAVEEN KUMAR M	naveen kumar
30	III	112420114353	NAVEEN KUMAR V	naveen
31	III	112420114354	NIRANJAN KUMAR M	niranjana
32	III	112420114355	NIRMAL KUMAR G	nirmal
33	III	112420114356	NITHISH B	nithish
34	III	112420114357	PADAIYAPPA M	padaiyappa
35	III	112420114358	PARTHIBAN R	parthiban
36	III	112420114359	PINEGASH R	pinogash
37	III	112420114360	PRASANTH P	prasanth
38	III	112420114361	PRATHAP KUMAR P	prathap
39	III	112420114362	PRATHIP RAJAN P	prathip
40	III	112420114363	PRAVEENKUMAR S	praveen
41	III	112420114364	PRAVEEN KUMAR S	praveen
42	III	112420114365	PRAVEEN RAJ S	praveen
43	III	112420114366	PRITHIVIRAJ V	prithiviraj



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	SIGNATURE
44	III	112420114367	RAHUL V	Rahul . V
45	III	112420114368	RAJA BARTH KUMAR S	Raja Barthkumar S.
46	III	112420114369	RAJAN P	Rajan . P
47	III	112420114370	RAJAVEL S	Rajivel . S.
48	III	112420114371	RAJESH KUMAR R	Ryesh
49	III	112420114372	RAJKUMAR S	Ryeshkumar
50	III	112420114373	RAKHESH KUMAAR A P R	R
51	III	112420114374	RAMANA G	RAMANA . G.
52	III	112420114375	RITHIKROSHAN K	Rith
53	III	112420114376	RUBAN KUMAR M	Rubankumar . m.
54	III	112420114377	SAKTHIVEL D	Sakthivel . D.
55	III	112420114378	SAKTHIVEL K	Sakthivel
56	III	112420114379	SAKTHIVEL M	Sakthivel
57	III	112420114380	SAKTHIVEL S	Sakthivel . S.
58	III	112420114381	SAMUVEL RAJ M	Samuvel Raj M
59	III	112420114382	SANTHOSH KUMARAN AR	Santhosh
60	III	112420114383	SARAN V	Saran . V
61	III	112420114385	SARANRAJ R	Saranraj
62	III	112420114386	SARAVANAKUMAR M	Saravanan
63	III	112420114387	SARAVANA KUMAR G	Saravanan
64	III	112420114388	SARAVANAN D	Saravanan
65	III	112420114389	SATHISHWARAN F.	Sathishwaran
66	III	112420114390	SATHROCK D	Sathrock
67	III	112420114391	SEDHU BALAJI	Sedhu Balaji
68	III	112420114392	SELVAKUMAR D	Selvakumar D



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	SIGNATURE
69	III	112420114394	SIVAPRAKASAM C	Siva.P.C
70	III	112420114395	STEPHENRAJ J	Steph
71	III	112420114396	SUNILKUMAR S	Sunil.K.S
72	III	112420114397	SURIYA P	Surya
73	III	112420114398	TAMILARASASU D	Tamil.A.D
74	III	112420114399	THIRUMALAI R	Thiru
75	III	112420114400	UDHAYA KUMAR K	Udhaya.K
76	III	112420114401	UMA SHANKAR SK	Uma.S.K
77	III	112420114402	VASANTH P	Vasanth
78	III	112420114403	VASANTHA KUMAR G	Vasanth
79	III	112420114404	VASU V	Vasu.V
80	III	112420114405	VELU S	Velu
81	III	112420114406	VENKATESAN K	Venka
82	III	112420114407	VIGNESH D	Vignesh.D
83	III	112420114408	VIGNESH P	Vignesh
84	III	112420114409	VIGNESH R	Vignesh
85	III	112420114410	VIGNESH S	Vignesh.S
86	III	112420114411	VIGNESH S	Vignesh
87	III	112420114413	VIJAY K	Vijay
88	III	112420114414	VINEETHKUMAR R	Vineeth.R
89	III	112420114415	VINOTHKUMAR V	Vinoth.V
90	III	112420114416	VISHVA S	Vishva.S
91	III	112420114417	VISWANATHAN A	Viswan
92	III	112420114418	YOKES R	Yokes.R
93	III	112420114419	YUVARAJ N	Yuvaraj



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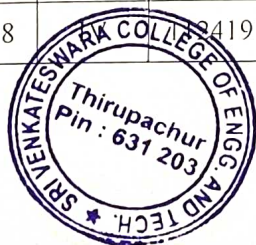


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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	SIGNATURE
94	III	112420114420	YUVARAJ R	Yuvraj R
95	III	112420114421	YUVARAJ T	Yuvraj T
96	III	112420114422	EZEKIEL A	Ezekiel A
97	III	112420114423	JAGADEESHWARAN Y	Jagadeeshwaran Y
98	III	112420114424	NITHISH M	Nithish M
99	IV	112419114001	ABINASH.S	Abinash S
100	IV	112419114002	ANGARAJA.K	Angaraja K
101	IV	112419114003	BHUVANESH M	Bhuvanesh M
102	IV	112419114004	CHANDRU M	Chandru M
103	IV	112419114005	CHARLESS M	Charless M
104	IV	112419114006	DEVA SUNDAR	Dewa
105	IV	112419114007	DHANUSH M	Dhanush M
106	IV	112419114009	DINESH KUMAR M	Dinesh Kumar M
107	IV	112419114010	GANAPATHY K	Ganapathy K
108	IV	112419114011	GAYATHRI V	Gayathri V
109	IV	112419114012	HARIHARAN R	Hariharan R
110	IV	112419114013	HARIHARAN S	Hariharan S
111	IV	112419114014	KARTHICKRAJ V	Karthickraj V
112	IV	112419114015	KRISHNAMOORTHY D	Krishnamoorthy D
113	IV	112419114016	MANIKANDAN M	Manikandan M
114	IV	112419114017	MANISHANKAR B	Manishankar B
115	IV	112419114018	MOHAMMED IMRAN D	Mohammed Imran D
116	IV	112419114019	MUTHAMIZH I	Muthamizh I
117	IV	112419114021	NAVEEN G	Naveen G
118	IV	112419114022	PRAKASH K	Prakash K



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	SIGNATURE
119	IV	112419114024	SARAVANAN J	<i>Saravanan</i>
120	IV	112419114025	VENKATESH I	<i>Venkatesh</i>
121	IV	112419114026	YUVARAJ M	<i>Yuvaraj</i>
122	IV	112419114301	ADITHIYAN V	<i>Adithyan</i>
123	IV	112419114303	ANISH S	<i>Anish</i>
124	IV	112419114304	BEEMRAO D	<i>Beemrao</i>
125	IV	112419114306	BHARATH P	<i>Bharath</i>
126	IV	112419114307	DILLI BABU DS	<i>Dilli Babu</i>
127	IV	112419114308	DILLI BABU S	<i>Dilli Babu</i>
128	IV	112419114309	DINESH M	<i>Dinesh</i>
129	IV	112419114310	DINESH KUMAR T	<i>Dinesh Kumar</i>
130	IV	112419114311	ESSAKICHANDRAN P	<i>Essakichandran</i>
131	IV	112419114312	GANESH R	<i>Ganesh</i>
132	IV	112419114314	HARISH KUMAR V	<i>Harish Kumar</i>
133	IV	112419114315	JAGADISH R	<i>Jagadish</i>
134	IV	112419114316	JENESH KUMAR M	<i>Jenesh Kumar</i>
135	IV	112419114317	KANAGARAJ G	<i>Kanagaraj</i>
136	IV	112419114318	MURALI K	<i>Murali</i>
137	IV	112419114319	NAVEEN KUMAR R	<i>Naveen Kumar</i>
138	IV	112419114320	NAVEEN KUMAR B	<i>Naveen Kumar</i>
139	IV	112419114322	PRADEEP K	<i>Pradeep</i>
140	IV	112419114323	PRAVEEN P	<i>Praveen</i>
141	IV	112419114324	RAJAMANI P	<i>Rajamani</i>
142	IV	112419114325	RAJKUMAR J	<i>Rajkumar</i>
143		112419114326	RAJAKUMAR S	<i>Rajakumar</i>



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	SIGNATURE
144	IV	112419114327	RAKESH S	
145	IV	112419114329	SATHEESH MB	
146	IV	112419114330	SEENU KUMAR K	
147	IV	112419114331	SETHUPANDIAN K	
148	IV	112419114332	VIKRAM N	

COORDINATOR
(Mr.S. Rajasekar)

HOD/MECHANICAL
(Mr.M.Vinoth)



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22MECHVAC02 - CNC MACHINING AND PROGRAMMING

Course Code	22MECHVAC02
Name of the Course	CNC MACHINING AND PROGRAMMING
Duration of the Course	35 HOURS
Academic Year	2022-23
Period of the Course	06.02.2023 TO 11.02.2023

ATTENDANCE

S.NO	YE AR	REGISTER NUMBER	NAME OF STUDENTS	06.02.2022		07.02.2022		08.02.2022		09.02.2022		10.02.2022		11.02.2022		TOTAL HOURS (35)
				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
1	III	112420114323	GOPINATH T	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
2	III	112420114324	GOWTHAM P	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
3	III	112420114325	GUNASEKAR R	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
4	III	112420114326	GUNASEKARAN M	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
5	III	112420114327	GUNASEKARAN M	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
6	III	112420114328	HARI KRISHNAN K	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
7	III	112420114329	HARISH NARAYANAN S	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
8	III	112420114330	JACOB K	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
9	III	112420114331	JAGAN S	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
10	III	112420114332	JAISAI B	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
11	III	112420114334	JAYAPRAKASH P	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
12	III	112420114335	JAYAPRATHAP M	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
13	III	112420114336	KARAN G	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
14	III	112420114337	KARTHICK P	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35
15	III	112420114338	KARTHICK R	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	Ⓞ	35



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				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
16	III	112420114339	KARTHICK R	Kul	Kale	Kul	Kale	Kul	Kale	Kul	Kale	Kul	Kale	Kul	Kale	35
17	III	112420114340	KIRUBAIRAJ S	Ku	Ku	Ku	Ku	Ku	Ku	Ku	Ku	Ku	Ku	Ku	Ku	35
18	III	112420114341	LOGESH D	Lo	Lo	Lo	Lo	Lo	Lo	Lo	Lo	Lo	Lo	Lo	Lo	35
19	III	112420114342	MADHAVAN MR	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	35
20	III	112420114343	MAGESHWARAN V	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	35
21	III	112420114344	MATHAN K	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	35
22	III	112420114345	MONESH AD	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	35
23	III	112420114346	MOORTHY N	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	35
24	III	112420114347	MURALI D	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	Mul	Mu	35
25	III	112420114348	MURALI P	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	Mu	35
26	III	112420114349	NAGARJUN B	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
27	III	112420114350	NANDHAKUMAR R	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
28	III	112420114351	NANTHAGOPAL D	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
29	III	112420114352	NAVEEN KUMAR M	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
30	III	112420114353	NAVEEN KUMAR V	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
31	III	112420114354	NIRANJAN KUMAR M	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
32	III	112420114355	NIRMAL KUMAR G	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
33	III	112420114356	NITHISH B	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	Nu	35
34	III	112420114357	PADAIYAPPA M	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	35
35	III	112420114358	PARTHIBAN R	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	35
36	III	112420114359	PINEGASH R	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	Pu	35



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				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
37	III	112420114360	PRASANTH P	P	P	P	P	P	P	P	P	P	P	P	P	35
38	III	112420114361	PRATHAP KUMAR P	P	P	P	P	P	P	P	P	P	P	P	P	35
39	III	112420114362	PRATHIP RAJAN P	P	P	P	P	P	P	P	P	P	P	P	P	35
40	III	112420114363	PRAVEENKUMAR S	P	P	P	P	P	P	P	P	P	P	P	P	35
41	III	112420114364	PRAVEEN KUMAR S	P	P	P	P	P	P	P	P	P	P	P	P	35
42	III	112420114365	PRAVEEN RAJ S	P	P	P	P	P	P	P	P	P	P	P	P	35
43	III	112420114366	PRITHIVIRAJ V	P	P	P	P	P	P	P	P	P	P	P	P	35
44	III	112420114367	RAHUL V	R	R	R	R	R	R	R	R	R	R	R	R	35
45	III	112420114368	RAJA BARTH KUMAR S	R	R	R	R	R	R	R	R	R	R	R	R	35
46	III	112420114369	RAJAN P	R	R	R	R	R	R	R	R	R	R	R	R	35
47	III	112420114370	RAJAVEL S	R	R	R	R	R	R	R	R	R	R	R	R	35
48	III	112420114371	RAJESH KUMAR R	R	R	R	R	R	R	R	R	R	R	R	R	35
49	III	112420114372	RAJKUMAR S	R	R	R	R	R	R	R	R	R	R	R	R	35
50	III	112420114373	RAKHESH KUMAR A P R	R	R	R	R	R	R	R	R	R	R	R	R	35
51	III	112420114374	RAMANA G	R	R	R	R	R	R	R	R	R	R	R	R	35
52	III	112420114375	RITHIKROSHAN K	R	R	R	R	R	R	R	R	R	R	R	R	35
53	III	112420114376	RUBAN KUMAR M	R	R	R	R	R	R	R	R	R	R	R	R	35
54	III	112420114377	SAKTHIVEL D	S	S	S	S	S	S	S	S	S	S	S	S	35
55	III	112420114378	SAKTHIVEL K	S	S	S	S	S	S	S	S	S	S	S	S	35
56	III	112420114379	SAKTHIVEL M	S	S	S	S	S	S	S	S	S	S	S	S	35
57	III	112420114380	SAKTHIVEL S	S	S	S	S	S	S	S	S	S	S	S	S	35



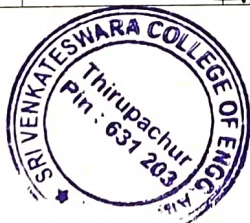
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				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
58	III	112420114381	SAMUVEL RAJ M	Sul	Sul	Sul	Sul	Sul	Sul	Sul	Sul	Sul	Sul	Sul	Sul	35
59	III	112420114382	SANTHOSH KUMARAN AR	So	So	So	So	So	So	So	So	So	So	So	So	35
60	III	112420114383	SARAN V	Q	Q	Q	Q	Q	Q	Q	Q	Q	Q	Q	Q	35
61	III	112420114385	SARANRAJ R	So	So	So	So	So	So	So	So	So	So	So	So	35
62	III	112420114386	SARAVANAKUM AR M	So	So	So	So	So	So	So	So	So	So	So	So	35
63	III	112420114387	SARAVANA KUMAR G	So	So	So	So	So	So	So	So	So	So	So	So	35
64	III	112420114388	SARAVANAN D	So	So	So	So	So	So	So	So	So	So	So	So	35
65	III	112420114389	SATHISHWARAN E	So	So	So	So	So	So	So	So	So	So	So	So	35
66	III	112420114390	SATHROCK D	Q	Q	Q	Q	Q	Q	Q	Q	Q	Q	Q	Q	35
67	III	112420114391	SEDHU BALAJ	Sedh	Sedh	Sedh	Sedh	Sedh	Sedh	Sedh	Sedh	Sedh	Sedh	Sedh	Sedh	35
68	III	112420114392	SELVAKUMAR D	Sel	Sel	Sel	Sel	Sel	Sel	Sel	Sel	Sel	Sel	Sel	Sel	35
69	III	112420114394	SIVAPRAKASAM C	Siv	Siv	Siv	Siv	Siv	Siv	Siv	Siv	Siv	Siv	Siv	Siv	35
70	III	112420114395	STEPHENRAJ J	Stp	Stp	Stp	Stp	Stp	Stp	Stp	Stp	Stp	Stp	Stp	Stp	35
71	III	112420114396	SUNILKUMAR S	Sunil	Sunil	Sunil	Sunil	Sunil	Sunil	Sunil	Sunil	Sunil	Sunil	Sunil	Sunil	35
72	III	112420114397	SURIYA P	Surya	Surya	Surya	Surya	Surya	Surya	Surya	Surya	Surya	Surya	Surya	Surya	35
73	III	112420114398	TAMILARASASU D	Tam	Tam	Tam	Tam	Tam	Tam	Tam	Tam	Tam	Tam	Tam	Tam	35
74	III	112420114399	THIRUMALAI R	Thir	Thir	Thir	Thir	Thir	Thir	Thir	Thir	Thir	Thir	Thir	Thir	35
75	III	112420114400	UDHAYA KUMAR K	Udh	Udh	Udh	Udh	Udh	Udh	Udh	Udh	Udh	Udh	Udh	Udh	35
76	III	112420114401	UMA SHANKAR SK	Uma	Uma	Uma	Uma	Uma	Uma	Uma	Uma	Uma	Uma	Uma	Uma	35
77	III	112420114402	VASANTH P	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	35
78	III	112420114403	VASANTHA KUMAR G	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	Vas	35



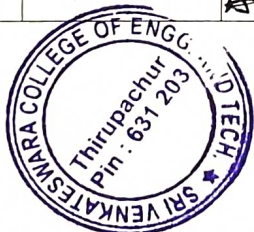
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				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
79	III	112420114404	VASU V	vasu	vasu	vasu	vasu	vasu	vasu	vasu	vasu	vasu	vasu	vasu	vasu	35
80	III	112420114405	VELU S	velu	velu	velu	velu	velu	velu	velu	velu	velu	velu	velu	velu	35
81	III	112420114406	VENKATESAN K	venk	venk	venk	venk	venk	venk	venk	venk	venk	venk	venk	venk	35
82	III	112420114407	VIGNESH D	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	35
83	III	112420114408	VIGNESH P	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	35
84	III	112420114409	VIGNESH R	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	35
85	III	112420114410	VIGNESH S	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	35
86	III	112420114411	VIGNESH S	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	vign	35
87	III	112420114413	VIJAY K	vijay	vijay	vijay	vijay	vijay	vijay	vijay	vijay	vijay	vijay	vijay	vijay	35
88	III	112420114414	VINEETHKUMAR R	vine	vine	vine	vine	vine	vine	vine	vine	vine	vine	vine	vine	35
89	III	112420114415	VINOTHKUMAR V	vinot	vinot	vinot	vinot	vinot	vinot	vinot	vinot	vinot	vinot	vinot	vinot	35
90	III	112420114416	VISHVA S	vish	vish	vish	vish	vish	vish	vish	vish	vish	vish	vish	vish	35
91	III	112420114417	VISWANATHAN A	visw	visw	visw	visw	visw	visw	visw	visw	visw	visw	visw	visw	35
92	III	112420114418	YOKES R	yokes	yokes	yokes	yokes	yokes	yokes	yokes	yokes	yokes	yokes	yokes	yokes	35
93	III	112420114419	YUVARAJ N	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	35
94	III	112420114420	YUVARAJ R	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	35
95	III	112420114421	YUVARAJ T	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	yuvra	35
96	III	112420114422	EZEKIEL A	ezeke	ezeke	ezeke	ezeke	ezeke	ezeke	ezeke	ezeke	ezeke	ezeke	ezeke	ezeke	35
97	III	112420114423	JAGADEESHWAR AN Y	jagade	jagade	jagade	jagade	jagade	jagade	jagade	jagade	jagade	jagade	jagade	jagade	35
98	III	112420114424	NITHISH M	nithis	nithis	nithis	nithis	nithis	nithis	nithis	nithis	nithis	nithis	nithis	nithis	35
99	IV	112419114001	ABINASH S	abinas	abinas	abinas	abinas	abinas	abinas	abinas	abinas	abinas	abinas	abinas	abinas	35



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				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
100	IV	112419114002	ANGARAJA.K	A	A	A	A	A	A	A	A	A	A	A	A	35
101	IV	112419114003	BHUVANESH M	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	35
102	IV	112419114004	CHANDRU M	ch	ch	ch	ch	ch	ch	ch	ch	ch	ch	ch	ch	35
103	IV	112419114005	CHARLESS M	ch	ch	ch	ch	ch	ch	ch	ch	ch	ch	ch	ch	35
104	IV	112419114006	DEVA SUNDAR	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	35
105	IV	112419114007	DHANUSH M	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	35
106	IV	112419114009	DINESH KUMAR M	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	dh	35
107	IV	112419114010	GANAPATHY K	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
108	IV	112419114011	GAYATHRI V	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
109	IV	112419114012	HARIHARAN R	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
110	IV	112419114013	HARIHARAN S	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
111	IV	112419114014	KARTHICKRAJ V	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
112	IV	112419114015	KRISHNAMOORTHY D	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
113	IV	112419114016	MANIKANDAN M	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
114	IV	112419114017	MANISHANKAR B	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
115	IV	112419114018	MOHAMMED IMRAN D	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
116	IV	112419114019	MUTHAMIZH I	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
117	IV	112419114021	NAVEEN G	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
118	IV	112419114022	PRAKASH K	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
119	IV	112419114024	SARAVANAN J	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35
120	IV	112419114025	VENKATESH I	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	gh	35



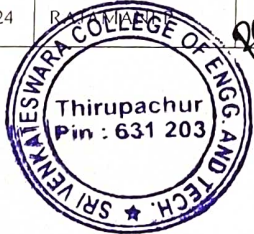
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S.NO	YE AR	REGISTER NUMBER	NAME OF STUDENTS	06.02.2022		07.02.2022		08.02.2022		09.02.2022		10.02.2022		11.02.2022		TOTAL HOURS (35)
				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
121	IV	112419114026	YUVARAJ M	Yu	Yu	Yu	Yu	Yu	Yu	Yu	Yu	Yu	Yu	Yu	Yu	35
122	IV	112419114301	ADITHYAN V	Ad	Ad	Ad	Ad	Ad	Ad	Ad	Ad	Ad	Ad	Ad	Ad	35
123	IV	112419114303	ANISH S	An	An	An	An	An	An	An	An	An	An	An	An	35
124	IV	112419114304	BEEMRAO D	Be	Be	Be	Be	Be	Be	Be	Be	Be	Be	Be	Be	35
125	IV	112419114306	BHARATH P	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	Bh	35
126	IV	112419114307	DILLI BABU DS	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	35
127	IV	112419114308	DILLI BABU S	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	35
128	IV	112419114309	DINESH M	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	35
129	IV	112419114310	DINESH KUMAR T	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	Di	35
130	IV	112419114311	ESSAKICHANDR AN P	Es	Es	Es	Es	Es	Es	Es	Es	Es	Es	Es	Es	35
131	IV	112419114312	GANESH R	Ge	Ge	Ge	Ge	Ge	Ge	Ge	Ge	Ge	Ge	Ge	Ge	35
132	IV	112419114314	HARISH KUMAR V	Ha	Ha	Ha	Ha	Ha	Ha	Ha	Ha	Ha	Ha	Ha	Ha	35
133	IV	112419114315	JAGADISH R	Ja	Ja	Ja	Ja	Ja	Ja	Ja	Ja	Ja	Ja	Ja	Ja	35
134	IV	112419114316	JENESH KUMAR M	Je	Je	Je	Je	Je	Je	Je	Je	Je	Je	Je	Je	35
135	IV	112419114317	KANAGARAJ G	Ka	Ka	Ka	Ka	Ka	Ka	Ka	Ka	Ka	Ka	Ka	Ka	35
136	IV	112419114318	MURALI K	Ma	Ma	Ma	Ma	Ma	Ma	Ma	Ma	Ma	Ma	Ma	Ma	35
137	IV	112419114319	NAVEEN KUMAR R	Na	Na	Na	Na	Na	Na	Na	Na	Na	Na	Na	Na	35
138	IV	112419114320	NAVEEN KUMAR B	Na	Na	Na	Na	Na	Na	Na	Na	Na	Na	Na	Na	35
139	IV	112419114322	PRADEEP K	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	35
140	IV	112419114323	PRAVEEN P	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	35
141	IV	112419114324	PRADEEP K	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	Pr	35



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S.NO	YE AR	REGISTER NUMBER	NAME OF STUDENTS	06.02.2022		07.02.2022		08.02.2022		09.02.2022		10.02.2022		11.02.2022		TOTAL HOURS (35)
				6 HOURS		6 HOURS		6 HOURS		6 HOURS		6 HOURS		5 HOURS		
				FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	FN	AN	
142	IV	112419114325	RAJKUMAR J	Raj	Raj	Raj	Raj	Raj	Raj	Raj	Raj	Raj	Raj	Raj	Raj	35
143	IV	112419114326	RAJAKUMAR S	Raja	Raja	Raja	Raja	Raja	Raja	Raja	Raja	Raja	Raja	Raja	Raja	35
144	IV	112419114327	RAKESH S	Rak	Rak	Rak	Rak	Rak	Rak	Rak	Rak	Rak	Rak	Rak	Rak	35
145	IV	112419114329	SATHEESH MB	Sath	Sath	Sath	Sath	Sath	Sath	Sath	Sath	Sath	Sath	Sath	Sath	35
146	IV	112419114330	SEENU KUMAR K	Seenu	Seenu	Seenu	Seenu	Seenu	Seenu	Seenu	Seenu	Seenu	Seenu	Seenu	Seenu	35
147	IV	112419114331	SETHUPANDIAN K	Seth	Seth	Seth	Seth	Seth	Seth	Seth	Seth	Seth	Seth	Seth	Seth	35
148	IV	112419114332	VIKRAM N	Vik	Vik	Vik	Vik	Vik	Vik	Vik	Vik	Vik	Vik	Vik	Vik	35


 COORDINATOR
 (Mr.S. Rajasekar)


 HOD/MECHANICAL
 (Mr.M.Vinoth)




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22MECHVAC02 - CNC MACHINING AND PROGRAMMING TEST QUESTION

- (1) In machining of a workpiece, the material is removed by ____
[A] **shearing acting**
[B] using brittleness of the material
[C] drilling action
[D] melting action
- (2) The depth that the tool is plunged into the surface is called as ____
[A] depth of cut
[B] working depth
[C] **depth of tool**
[D] feed
- (3) Feed is measured in units of ____
[A] velocity
[B] length
[C] **length/revolution**
[D] degree/revolution
- (4) CNC machining centres do not include operations like ____
[A] **welding**
[B] tapping
[C] milling
[D] boring
- (5) In CNC systems multiple microprocessors and programmable logic controllers work ____
[A] in series
[B] **in parallel**
[C] for 80% of the total machining time
[D] one after the other
- (6) Which of the following is not the advantage of CNC machines?
[A] Reduced scrap rate
[B] **Improved strength of the components**
[C] Higher flexibility
[D] Improved quality
- (7) In how many ways CNC machine tool systems can be classified?
[A] **3**
[B] 5
[C] 4
[D] 2
- (8) Which machine tools are basically handled and controlled by Computer Numerical Control (CNC) machine especially at the manufacturing sector?
[A] Mills & Grinders
[B] Routers
[C] Lathes
[D] **All of the above**



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- (9) Which kind of switches examine or detect the presence of an item or object without making contact with them?
- [A] Proximity Switches
 - [B] Reed switches
 - [C] Photo-electric Switches
 - [D] Mechanical Switches
- (10) Which bus forms an intermediate communication path between input/output ports and input/output units?
- [A] Address Bus
 - [B] System Bus
 - [C] Data Bus
 - [D] Control Bus
- (11) Which unit of PIC undergo the process of converting mains ac voltage to low dc voltage required for the circuits and the input-output interfacing modules ?
- [A] Power Supply Unit
 - [B] Input/Output Unit
 - [C] Memory Unit
 - [D] Processing Unit
- (12) Which machine tool reduces the number of set-ups in machining operation, time spent in setting machine tools and transportation between sections of machines?
- [A] Machining centre
 - [B] Adaptive Control Systems
 - [C] Direct Numerical Control machine tool
 - [D] Computer Numerical Control machine tool
- (13) The machine tool, in which calculation and setting of the operating conditions like depth of cut, feed, speed are done during the machining by the control system itself, is called
- [A] Adaptive Control System
 - [B] Machining Centre System
 - [C] Computer Numerical Control System
 - [D] Direct Numerical Control System
- (14) Part-programming mistakes can be avoided in
- [A] CNC (Computer Numerical Control) machine tool
 - [B] NC (Numerical Control) machine tool
 - [C] Both a. and b.
 - [D] None of the above
- (15) Several machine tools can be controlled by a central computer in
- [A] DNC (Direct Numerical Control) machine tool
 - [B] CCNC (Central-Compute Numerical Control) machine tool
 - [C] NC (Numerical Control) machine tool
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- (16) In CNC machine tool, the part program entered into the computer memory
- [A] can be used only once
 - [B] can be used again but it has to be modified every time
 - [C] can be used in and again
 - [D] can be used in and again



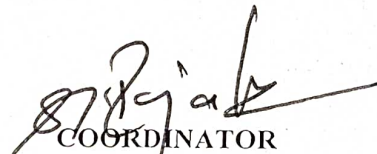
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- (17) Point-to-point systems are used for ____
- [A] facing
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- (18) In NC (Numerical Control) machine tool, the position feedback package is connected between
- [A] control unit and programmer
 - [B] programmer and machine tool
 - [C] control unit and machine tool
 - [D] None of the above
- (19) The device, fed to the control unit of NC machine tool which sends the position command signals to side
- [A] tape
 - [B] controller
 - [C] feedback unit
 - [D] none of the above
- (20) In part programming, interpolation is used for obtaining ____ trajectory.
- [A] helicoidal
 - [B] zig-zag
 - [C] pentagonal
 - [D] triangular


COORDINATOR
(Mr.S. Rajasekar)


HOD/MECHANICAL
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22MECHVAC02- CNC MACHINING AND PROGRAMMING

FEEDBACK FORM

Student Reg. No. & Name: 112420114330 \$ K. Jacob
Sem & Year: 06 \$ III

Date: 11/02/2023

Evaluating the following Question

1. This course was interesting

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

2. Was this course useful?

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

3. During the course did you find any technical Difficulties?

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

4. did the instructor delivered the information, you didn't know already

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

5. The Subject matter was presented effectively

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

6. This instructor helped me learn about how the course works in the real world.

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

7. This instructor provided information I can use to be successful in my career.

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

8. Overall how do you rate the Training Program?

a) Strongly Agree b) Agree c) Moderate d) Disagree e) Strongly Disagree

K. Jacob
Student Signature



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22MECHVAC0 - CNC MACHINING AND PROGRAMMING TEST QUESTION

Student Reg. No. & Name: 112420114358 & R. Parthiban
Sem & Year: 06 & III

Date: 11/02/2023

- (1) In machining of a workpiece, the material is removed by ___
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- (2) The depth that the tool is plunged into the surface is called as ___
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[C] depth of tool
[D] feed
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19
20



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[C] cannot say
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22MECHVAC02 - CNC MACHINING AND PROGRAMMING

Course Code	22MECHVAC02
Name of the Course	CNC MACHINING AND PROGRAMMING
Duration of the Course	35 HOURS
Academic Year	2022-23
Period of the Course	06.02.2023 TO 11.02.2023

STUDENTS EVALUATION SHEET

S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	ATTENDANCE	MARK
1	III	112420114323	GOPINATH T	35	80
2	III	112420114324	GOWTHAM P	35	80
3	III	112420114325	GUNASEKAR R	35	80
4	III	112420114326	GUNASEKARAN M	35	90
5	III	112420114327	GUNASEKARAN M	35	90
6	III	112420114328	HARI KRISHNAN K	35	85
7	III	112420114329	HARISH NARAYANAN S	35	85
8	III	112420114330	JACOB K	35	85
9	III	112420114331	JAGAN S	35	85
10	III	112420114332	JAISAI B	35	90
11	III	112420114334	JAYAPRAKASH P	35	90
12	III	112420114335	JAYAPRATHAP M	35	90
13	III	112420114336	KARAN G	35	95
14	III	112420114337	KARTHICK P	35	95
15	III	112420114338	KARTHICK R	35	80
16	III	112420114339	KARTHICK R	35	80
17	III	112420114340	KIRUBAIRAJ S	35	80
18	III	112420114341	LOGESH D	35	80



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	ATTENDANCE	MARK
19	III	112420114342	MADHAVAN MR	35	80
20	III	112420114343	MAGESHWARAN V	35	80
21	III	112420114344	MATHAN K	35	80
22	III	112420114345	MONESH AD	35	80
23	III	112420114346	MOORTHY N	35	90
24	III	112420114347	MURALI D	35	95
25	III	112420114348	MURALI P	35	95
26	III	112420114349	NAGARJUN B	35	95
27	III	112420114350	NANDHAKUMAR R	35	85
28	III	112420114351	NANTHAGOPAL D	35	85
29	III	112420114352	NAVEEN KUMAR M	35	80
30	III	112420114353	NAVEEN KUMAR V	35	80
31	III	112420114354	NIRANJAN KUMAR M	35	90
32	III	112420114355	NIRMAL KUMAR G	35	90
33	III	112420114356	NITHISH B	35	90
34	III	112420114357	PADAIYAPPA M	35	80
35	III	112420114358	PARTHIBAN R	35	95
36	III	112420114359	PINEGASH R	35	95
37	III	112420114360	PRASANTH P	35	90
38	III	112420114361	PRATHAP KUMAR P	35	90
39	III	112420114362	PRATHIP RAJAN P	35	80
40	III	112420114363	PRAVEENKUMAR S	35	80
41	III	112420114364	PRAVEEN KUMAR S	35	85
42	III	112420114365	PRAVEEN RAJ S	35	85
43	III	112420114366	PRITHIVIRAJ V	35	80



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	ATTENDANCE	MARK
44	III	112420114367	RAHUL V	35	80
45	III	112420114368	RAJA BARTH KUMAR S	35	80
46	III	112420114369	RAJAN P	35	85
47	III	112420114370	RAJAVEL S	35	85
48	III	112420114371	RAJESH KUMAR R	35	85
49	III	112420114372	RAJKUMAR S	35	85
50	III	112420114373	RAKHESH KUMAAR A P R	35	90
51	III	112420114374	RAMANA G	35	90
52	III	112420114375	RITHIKROSHAN.K	35	80
53	III	112420114376	RUBAN KUMAR M	35	80
54	III	112420114377	SAKTHIVEL D	35	80
55	III	112420114378	SAKTHIVEL K	35	85
56	III	112420114379	SAKTHIVEL M	35	85
57	III	112420114380	SAKTHIVEL S	35	85
58	III	112420114381	SAMUVEL RAJ M	35	90
59	III	112420114382	SANTHOSH KUMARAN AR	35	90
60	III	112420114383	SARAN V	35	95
61	III	112420114385	SARANRAJ R	35	95
62	III	112420114386	SARAVANAKUMAR M	35	90
63	III	112420114387	SARAVANA KUMAR G	35	90
64	III	112420114388	SARAVANAN D	35	95
65	III	112420114389	SATHISHWARAN E	35	95
66	III	112420114390	SATHROCK D	35	80
67	III	112420114391	SEDHU BALAJI	35	80
68	III	112420114392	SELVAKUMAR D	35	90



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	ATTENDANCE	MARK
69	III	112420114394	SIVAPRAKASAM C	35	90
70	III	112420114395	STEPHENRAJ J	35	90
71	III	112420114396	SUNILKUMAR S	35	95
72	III	112420114397	SURIYA P	35	90
73	III	112420114398	TAMILARASASU D	35	80
74	III	112420114399	THIRUMALAI R	35	80
75	III	112420114400	UDHAYA KUMAR K	35	80
76	III	112420114401	UMA SHANKAR SK	35	80
77	III	112420114402	VASANTH P	35	90
78	III	112420114403	VASANTHA KUMAR G	35	95
79	III	112420114404	VASU V	35	95
80	III	112420114405	VELU S	35	80
81	III	112420114406	VENKATESAN K	35	80
82	III	112420114407	VIGNESH D	35	80
83	III	112420114408	VIGNESH P	35	90
84	III	112420114409	VIGNESH R	35	90
85	III	112420114410	VIGNESH S	35	80
86	III	112420114411	VIGNESH S	35	95
87	III	112420114413	VIJAY K	35	95
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89	III	112420114415	VINOTHKUMAR V	35	90
90	III	112420114416	VISHVA S	35	90
91	III	112420114417	VISWANATHAN A	35	80
92	III	112420114418	YOKES R	35	80
93	III	112420114419	YUVARAJ N	35	90



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	ATTENDANCE	MARK
94	III	112420114420	YUVARAJ R	35	80
95	III	112420114421	YUVARAJ T	35	80
96	III	112420114422	EZEKIEL A	35	80
97	III	112420114423	JAGADEESHWARAN Y	35	90
98	III	112420114424	NITHISH M	35	90
99	IV	112419114001	ABINASH.S	35	95
100	IV	112419114002	ANGARAJA.K	35	95
101	IV	112419114003	BHUVANESH M	35	95
102	IV	112419114004	CHANDRU M	35	90
103	IV	112419114005	CHARLESS M	35	80
104	IV	112419114006	DEVA SUNDAR	35	80
105	IV	112419114007	DHANUSH M	35	80
106	IV	112419114009	DINESH KUMAR M	35	80
107	IV	112419114010	GANAPATHY K	35	95
108	IV	112419114011	GAYATHRI V	35	95
109	IV	112419114012	HARIHARAN R	35	95
110	IV	112419114013	HARIHARAN S	35	90
111	IV	112419114014	KARTHICKRAJ V	35	80
112	IV	112419114015	KRISHNAMOORTHY D	35	80
113	IV	112419114016	MANIKANDAN M	35	80
114	IV	112419114017	MANISHANKAR B	35	85
115	IV	112419114018	MOHAMMED IMRAN D	35	80
116	IV	112419114019	MUTHAMIZH I	35	80
117	IV	112419114021	NAVEEN G	35	90
118	IV	112419114022	PRAKASH K	35	95



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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	ATTENDANCE	MARK
119	IV	112419114024	SARAVANAN J	35	80
120	IV	112419114025	VENKATESH I	35	80
121	IV	112419114026	YUVARAJ M	35	80
122	IV	112419114301	ADITHIYAN V	35	80
123	IV	112419114303	ANISH S	35	90
124	IV	112419114304	BHEEMRAO D	35	90
125	IV	112419114306	BHARATH P	35	95
126	IV	112419114307	DILLI BABU DS	35	90
127	IV	112419114308	DILLI BABU S	35	90
128	IV	112419114309	DINESH M	35	80
129	IV	112419114310	DINESH KUMAR T	35	80
130	IV	112419114311	ESSAKICHANDRAN P	35	95
131	IV	112419114312	GANESH R	35	95
132	IV	112419114314	HARISH KUMAR V	35	90
133	IV	112419114315	JAGADISH R	35	85
134	IV	112419114316	JENESH KUMAR M	35	85
135	IV	112419114317	KANAGARAJ G	35	85
136	IV	112419114318	MURALI K	35	80
137	IV	112419114319	NAVEEN KUMAR R	35	80
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139	IV	112419114322	PRADEEP K	35	90
140	IV	112419114323	PRAVEEN P	35	90
141	IV	112419114324	RAJAMANI P	35	85
142	IV	112419114325	RAJKUMAR J	35	85
143	IV	112419114326	RAJAKUMAR S	35	90



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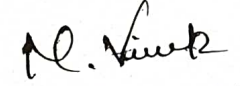
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S.No	YEAR	REGISTER NUMBER	NAME OF STUDENTS	ATTENDANCE	MARK
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145	IV	112419114329	SATHEESH MB	35	80
146	IV	112419114330	SEENU KUMAR K	35	80
147	IV	112419114331	SETHUPANDIAN K	35	90
148	IV	112419114332	VIKRAM N	35	90


COORDINATOR
(Mr.S. Rajasekar)


HOD/MECHANICAL
(Mr.M.Vinoth)




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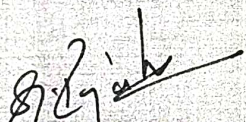
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This is to certify that Mr/Ms **G. KARAN (112420114336)**.....

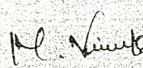
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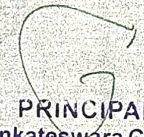
Added Course titled 'CNC MACHINING & PROGRAMMING'

held from 06.02.2023 to 11.02.2023


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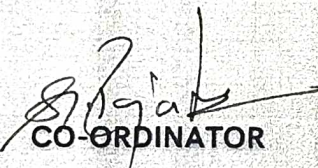
CERTIFICATE OF PARTICIPATION

This is to certify that Mr/~~Ms~~ **D. LOKESH (112420114341)**.....

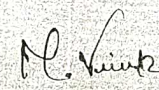
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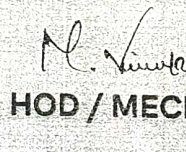
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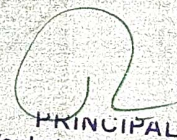
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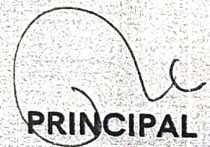

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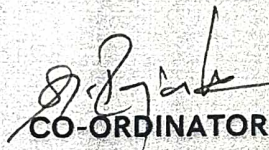
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This is to certify that Mr/Ms **R. PARTHIBAN (112420114358)**.....

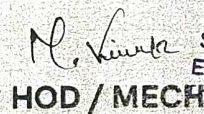
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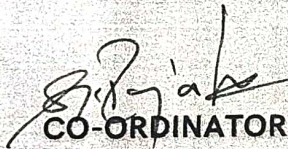
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This is to certify that Mr/~~Ms~~ **M. DHANUSH (112419114007)**.....

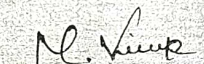
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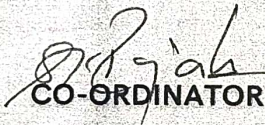
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This is to certify that Mr/Ms **G. NAVEEN (112419114021)**.....

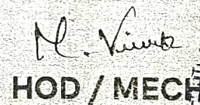
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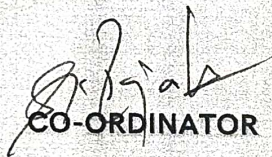
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This is to certify that Mr/Ms **K.MURALI (112419114318)**.....

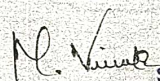
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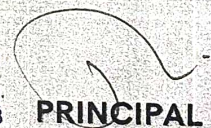

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